

Work Order ID 126549

Thursday, November 13, 2014 11:20:06 AM

126549

Page 1

Item ID: P137-W Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Instrument Panel Visor, Wide
 Start Date: 11/13/2014 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 11/14/2014 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: mf Date: 11-11-13 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
610478	Rev A <u>mf</u>								
110		0.00							
110									
Small Fab	Memo	0.00							
Small Fab	INSTALL AS PER DWG NOTES								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									
130	Identify as per dwg & Stock Location: <u>Skip</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging									

Skip
11/11/13

11/11/13

DAS
06
1-89

NOV 13 2014

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Crosstube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence
☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other		

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 14-11-14
ME
14-11-14

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Unapproved ☐									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist Print

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Work Order ID: 126549

126549

Parent Item: P137-W

P137-W

Parent Item Name: Instrument Panel Visor, Wide

Start Date: 11/13/2014

Required Date: 11/14/2014

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.11.13 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
100-48H		Manufactured	No				Each	0.0000		1			
100-48H									**				
HOSE CLAMP													
75000317C		Purchased	No				f	10.0000		6			
75000317C									**				
Edge Trim													
mcmaster p/n: 8451A12													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST				10					
				m130868				10					
AN525-832R8		Purchased	No				Each	179.0000					
AN525-832R8									**				
Screws													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST272				179					
				m130822				179					
G10481		Manufactured	No				Each	1.0000		1			
G10481									**				
Visor with B2 Delta NG													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST				1					
				M130779				1					
G10483-2		Manufactured	No				Each	1.0000		1			
G10483-2									**				
Air Duct													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST				1					
				M130779				1					

MF 14-11-13

MF 14-11-13

MF 14-11-13

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Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
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FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist Print

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Parent Item: P137-W

P137-W

Parent Item Name: Instrument Panel Visor, Wide

Start Date: 11/13/2014

Required Date: 11/14/2014

Start Qty: 1.00

Required Qty: 1.00

MS35207-265

Purchased

No

Each

209.0000

MS35207-265

Screw

6 (2 used on Assy).

Location

Loc Qty

Loc Code

CA

115

M129682

115

ST276

94

116712

94

mf 14-11-13

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

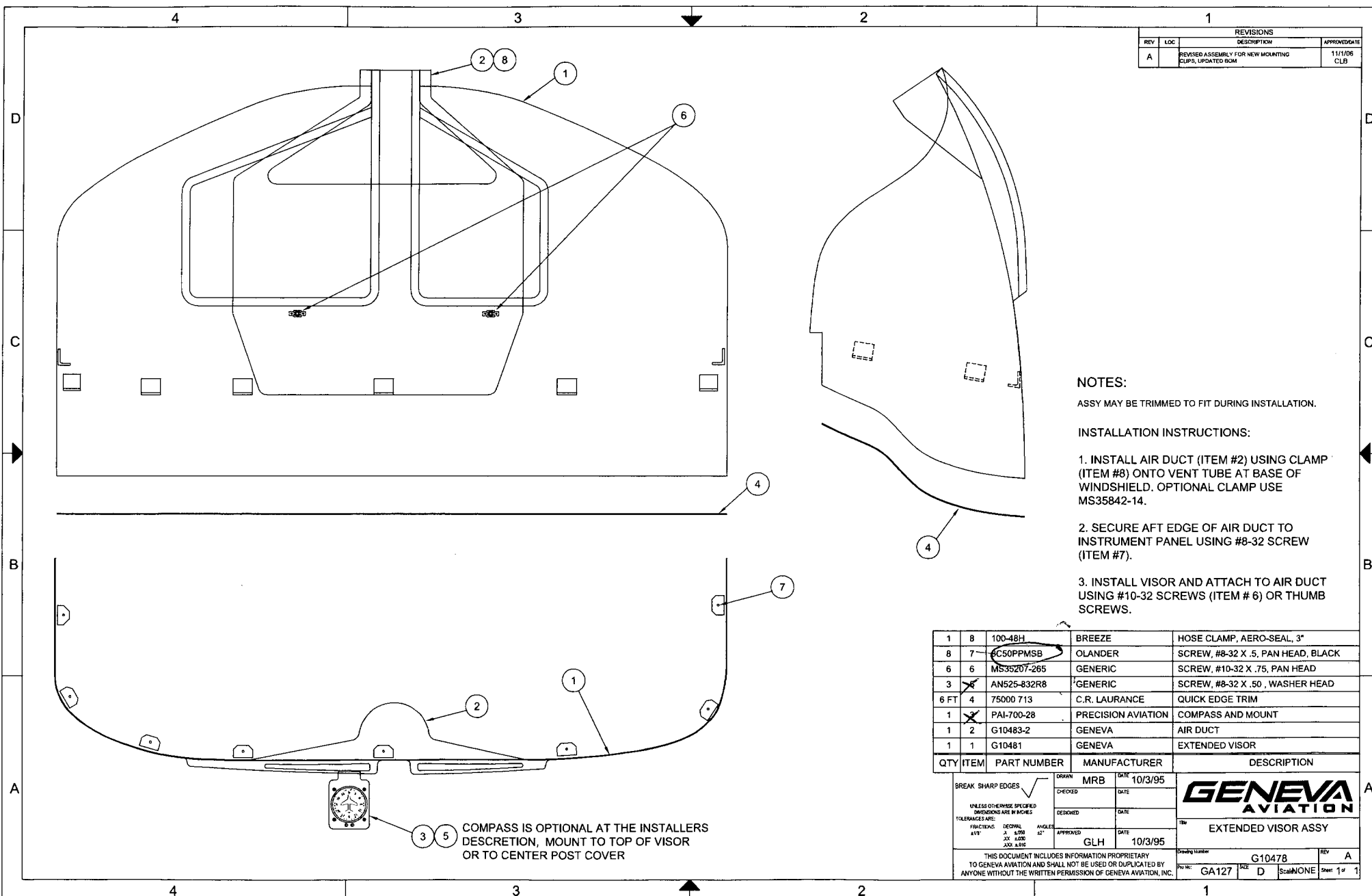
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1	8	100-48H	BREEZE	HOSE CLAMP, AERO-SEAL, 3"
8	7	CS05PPMSB	OLANDER	SCREW, #8-32 X .5, PAN HEAD, BLACK
		MS35207-285	GENERIC	SCREW, #10-32 X .75, PAN HEAD
3	8	AN525-832R8	GENERIC	SCREW, #8-32 X .50, WASHER HEAD
6 FT	4	75000 713	C.R. LAURANCE	QUICK EDGE TRIM
1	2	PAI-700-28	PRECISION AVIATION	COMPASS AND MOUNT
1	2	G10483-2	GENEVA	AIR DUCT
1	1	G10481	GENEVA	EXTENDED VISOR
QTY	ITEM	PART NUMBER	MANUFACTURER	DESCRIPTION
BREAK SHARP EDGES ✓ UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES ±.010 ±.005 ±.010 ±.005 ±.002 ±.005 ±.002 ±.001 ±.002 ±.001 ±.000 ±.001 ±.000 ±.000 ±.000				DRAWN MRB DATE 10/3/95 CHECKED DATE DESIGNED DATE APPROVED GLH DATE 10/3/95
THIS DOCUMENT INCLUDES INFORMATION PROPRIETARY TO GENEVA AVIATION AND SHALL NOT BE USED OR DUPLICATED BY ANYONE WITHOUT THE WRITTEN PERMISSION OF GENEVA AVIATION, INC.				 Title EXTENDED VISOR ASSY Drawing Number G10478 Rev A No. G1A27 Date D Scale NONE Sheet 1

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